



WORLD'S BEST BUILT SPAS®

2018 COLLECTION





WORLD'S BEST BUILT SPAS®

Welcome to your new life with a hot tub. The perfect place to socialize, relax and enjoy time with your friends and family. We have a long history of crafting innovative, top-quality products and it's our pleasure to share them with you. Let us exceed your expectations. Welcome to Coast Spas®.

BUILT TO LAST®

Trust in a Brand That is Quality Certified

ISO 9001:2008 certification is the highest internationally recognized quality standard for manufacturing. Extensively reviewed yearly by independent audits, Coast Spas® is proud to have maintained ISO certification since 2000. We are the only hot tub & swim spa manufacturer in the world to hold this distinction. We strongly believe in our company mantra that has existed since our inception '*Quantity Shall Never Take Precedence Over Quality!*'



SPA MODELS

A Style for Everyone



WELLNESS I

WELLNESS 1300

WELLNESS 1301
1302 | 1303

WELLNESS 1400 VE

WELLNESS 1700 VE

WELLNESS 1900 DZ



TUB-LICIOUS™

SEABREEZE

ARUBA

OMEGA

ALPHA

ELEMENT

ELEMENT B

APEX

APEX B



ELEMENT CURVE

ELEMENT B CURVE

APEX CURVE

APEX B CURVE

MIRAGE CURVE

HORIZON

PHANTOM

CASCADE II



7B

7L

8B

8L



TRADITIONAL SPAS

Classic Design. Modern Features.

Traditional Spas Available in

CLASSIC SERIES

ELITE SERIES

LUXURY SERIES

*Classic Series Spas are 36" in height and their water capacity is minus 15 US Gal.
*65 Jet Luxury Spas not available in North America.



OMEGA

Jets: **30 50 50**
Seats: **4 Adults**
Water Capacity: **250 US Gal**
Dimensions: **66 x 83.5 x 40 in**



ALPHA

Jets: **30 50 50**
Seats: **5-6 Adults**
Water Capacity: **276 US Gal**
Dimensions: **75 x 90.5 x 40 in**



ELEMENT B

Jets: **30 50 50 56**
Seats: **6 Adults**
Water Capacity: **335 US Gal**
Dimensions: **83.5 x 83.5 x 40"**



ELEMENT

Jets: **30 50 50 56**
Seats: **5 Adults**
Water Capacity: **320 US Gal**
Dimensions: **83.5 x 83.5 x 40"**



APEX B

Jets: **50 50 56 65**
Seats: **7 Adults**
Water Capacity: **410 US Gal**
Dimensions: **92 x 92 x 40 "**



APEX

Jets: **50 50 56 65**
Seats: **6 Adults**
Water Capacity: **395 US Gal**
Dimensions: **92 x 92 x 40 "**



Traditional Style & Handcrafted Quality

Traditional Spas have a classic spa shape and are **Built To Last™** - ready for any climate. Your Traditional Spa from Coast Spas® comes with the very best filtration system available, beautiful water features, the strongest shell in the world and more options than you can possibly imagine. Choose between our Classic, Elite and Luxury Series to find the spa that best suits your lifestyle.

Due to continuous improvement programs, Coast Spas may make product modifications and enhancements that may not be reflected in the shown content/images. Please see your local Coast Spas® Dealership for current specifications.



Curve Spas Available in

- CLASSIC SERIES
- ELITE SERIES
- LUXURY SERIES
- WELLNESS SPA® SERIES

*65 Jet Luxury Spas not available in North America.



MIRAGE CURVE

Jet: **50 56 65 82**
 Seats: **8 Adults**
 Water Capacity: **680 US Gal**
 Dimensions: **132 x 92 x 40" (47" back)**



ELEMENT B CURVE

Jet: **30 50 50 50 56 30 50**
 Seats: **6 Adults**
 Water Capacity: **335 US Gal**
 Dimensions: **83.5 x 83.5 x 40" (47" back)**



ELEMENT CURVE

Jet: **30 50 50 56 30 50**
 Seats: **5 Adults**
 Water Capacity: **320 US Gal**
 Dimensions: **83.5 x 83.5 x 40" (47" back)**



APEX B CURVE

Jet: **50 50 56 65 50 82**
 Seats: **7 Adults**
 Water Capacity: **410 US Gal**
 Dimensions: **92 x 92 x 40" (47" back)**



APEX CURVE

Jet: **50 50 56 65 50 82**
 Seats: **6 Adults**
 Water Capacity: **395 US Gal**
 Dimensions: **92 x 92 x 40" (47" back)**

CURVE SPAS

A Protective Raised Back with the Largest Waterfall Available.

Curve Spas have a unique protective curved back that shields you from the elements and offers a level of privacy that you won't find on any other hot tub. Each Curve Spa features a massive 24" waterfall that is beautifully lit and completely adjustable. Choose to have your waterfall gently spill into your spa or blast a giant sheet of water into the center of the hot tub with just a turn of the control dial.

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EXCLUSIVE WATER FEATURES

The Largest Hot Tub Waterfall in the World

Our 24" Waterfall is beautifully lit, fully adjustable and comes standard on all of our Curve and Cascade Spas. This impressive feature is visually stunning and provides a level of ambiance that is beyond compare to any water feature in any other hot tub. At night, sit back and watch an endless show of dancing light as the turbulent water is luminated by the waterfall lighting system that changes to display a spectrum of beautiful colors.



Superior Neck and Shoulder Hydrotherapy

Imagine the feeling of warm water cascading over your shoulders, relaxing and soothing tired sore muscles. Under every 24" Waterfall you'll find a dedicated therapy seat that allows you to rest comfortably as water gently pours over your upper body. This is the most effective neck and shoulder hydrotherapy solution in a hot tub. Your biggest challenge will be to stay awake.



Coast Connect™ Lit Waterfall & Games Table

Coast Spas® Coast Connect™ Universal Fitting is now compatible with our LED Lit Waterfall Table and New Games Table. Both tables simply twist in and out of the Universal Fitting for instant customization of your spa experience. Connect with your family and friends in new ways with these exclusive features only available from Coast Spas®.

CASCADE SPAS

The World's Only Infinity Edge Hot Tubs



HORIZON

Jets: **40 47 61**
Seats: **6-7 Adults**
Water Capacity: **354 US Gal**
Dimensions: **83.25 x 92 x 46" (32.5" front)**



PHANTOM

Jets: **47 61**
Seats: **7 Adults**
Water Capacity: **480 US Gal**
Dimensions: **94 x 94 x 47" (30" front)**



CASCADE II

Jets: **47 61**
Seats: **6-7 Adults**
Water Capacity: **480 US Gal**
Dimensions: **92 x 101 x 47" (31" front)**

Available in

CLASSIC SERIES

ELITE SERIES

LUXURY SERIES

Innovative & Luxurious Infinity Edge Hot Tubs

Years of product innovation, development and field-testing has perfected the most unique and luxurious hot tubs in the world, our Cascade Spas. For the first time ever, an Infinity Edge design is available on a portable hot tub. This patented design is more than just aesthetically stunning, there is zero water displacement no matter how many people are in the spa and there is no bobbing skimmer which saves you space for more seating. Enjoy a barrier free view of your surroundings and soak in the world around you. These aren't your parent's hot tubs, welcome to the future of spas.

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THE INFINITY EDGE

More than just looks. Get more benefits from the most innovative feature on any spa.

ZERO WATER DISPLACEMENT

No matter how many people are in a Coast Spas' Infinity Edge Hot Tub the water level never changes, remaining at the same perfect level at all times.

LARGEST SKIMMER

The Infinity Edge functions as your spas' skimmer, quickly removing all surface debris from the bathing area. Most spas have a very small skimmer and requires more time to clear the water surface, but not an Infinity Edge. With the huge skimming surface, your spa water is always free from debris.

THE BEST VIEW

With one edge removed from the spa there is no barrier obstructing your view. Take in all the beauty of your environment with an Infinity Edge Spa.

100% SEATING

Other spas have an area dedicated to housing the skimmer and filter. This takes up the area of at least one seat in your spa. Infinity Edge spas have an in-line pressurized filtration that is integrated into the plumbing system and hidden from view. This allows for you to enjoy 360 degree seating in your spa and more room for your guests.

INFINITY EDGE DESIGN - US patent no. 7,836,526



Image courtesy of Lior Teifler and G.S.Binovitch



THE VIEW OF YOUR DREAMS

Bring Your Paradise Home with an Infinity Edge Hot Tub or Swim Spa





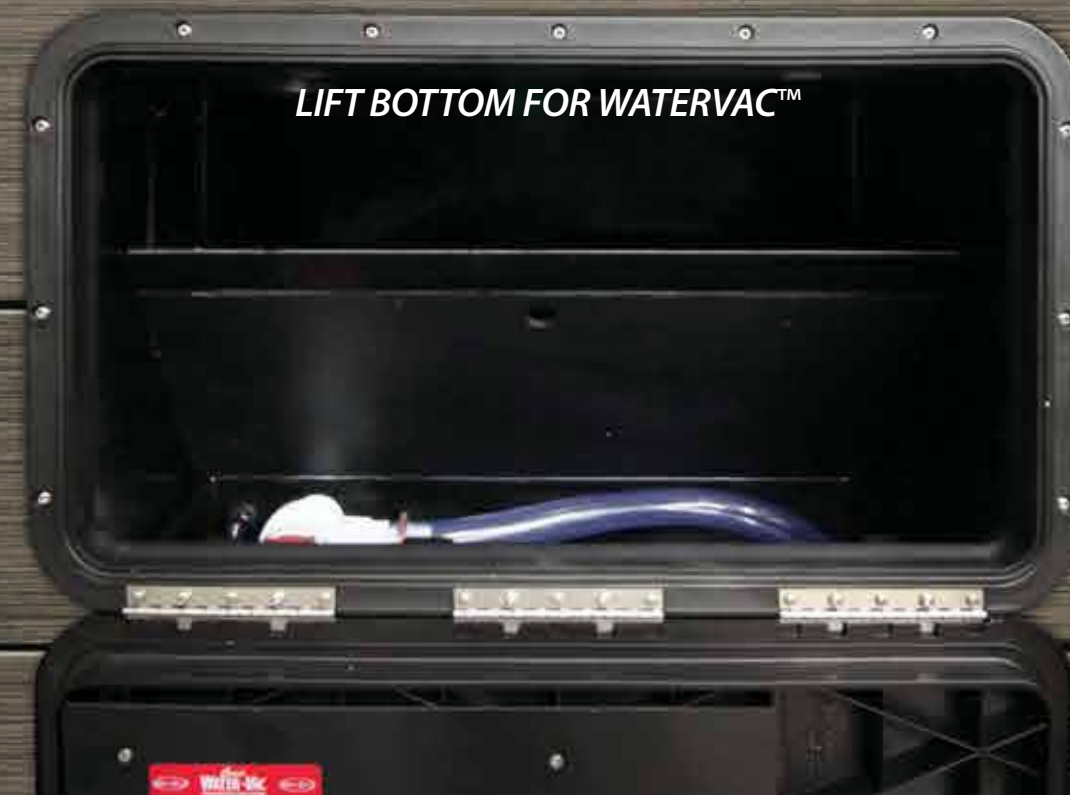
Wellness Spa® Hot Tubs come fully loaded with features specifically designed to embrace a Wellness lifestyle. Enhanced massage jets, including new impulse massage jets (*exclusive to Wellness Spas*), coupled with the highest horsepower pump combinations available provide a superior hydrotherapy experience. Available on our premium models, look for the **WELLNESS SPA® SERIES** designation when choosing your spa model.

Perform low impact exercises right in your hot tub with the included **Wellness Spa® Exercise Bands**. Melt away stress with our exclusive **AquaSole™ Foot Massage Jets** and **Aromatherapy Fragrance Injection System**. The **Xtreme MultiColor Gem Lighting Package** creates the perfect environment to

enhance your self-wellness and all Wellness Spas® come with a **protective raised curve back featuring a massive 24" waterfall**. Also included is our **Coast Connect™ Universal Fitting** for twist-in attachments along with an **Advanced O3 One Ozone System and Refresh Button**.

NEW COAST CUBBY PATENT PENDING

NEW WATERVAC™ SYSTEM PATENT PENDING



DRY STORAGE FOR YOUR SPA

New for 2018 you can add a Coast Cubby dry storage compartment onto your Coast Spas® Hot Tub or Swim Spa. Each Coast Cubby comes fully integrated into your spa cabinet and is made from durable marine-grade materials. **Your Coast Cubby has an integrated interior light and circulates the warm ambient air generated from your spa equipment.** Perfect for storing chemicals, electronics and much more. Large lift-and-turn handles provide fast and easy access to the compartment even if your hands are soaking wet. Ask your Coast Spas® Dealer for the Coast Cubby on your new hot tub or swim spa.



POWERED WATER EVACUATION SYSTEM

Draining your hot tub can be a time-consuming and arduous task, requiring you to access the equipment area to dig out your drain-line, connect a drain hose and then waiting for gravity to slowly drain all the water in your spa. With the new WaterVac™ system from Coast Spas®, draining and refreshing the water in your hot tub is fast and simple. Simply open up your Coast Cubby, access the optional shrink hose and turn on the water evacuation pump. So easy that you can start your spa draining with a coffee in one hand.

Included 12V Marine-Grade Pump rated to move 800 gallons of water per hour.





Wellness Spa[®]
crafted by
Coast Spas



WELLNESS I
Jets: **56 JETS**
Water Capacity: **590 US Gal**
Dimensions: **94 x 94 x 45"**

Health and Fitness Spas.
Your Road to Wellness Just Got Super-Enjoyable.

We specialize in Wellness. Our Wellness Spa[®] Swim Spas have been developed with the sole objective to bring together all the health benefits that can be obtained by resistance exercise, hydrotherapy, massage and swimming. All built into one beautiful product that is perfect for you and your family to enjoy year-round.

Our Wellness Swim Spas come in different shapes and configurations to complement your lifestyle. Every swim spa comes with a large pool-area to swim-in-place endlessly and have lots of family fun.



WELLNESS 1300
Jets: **29 JETS + 2 RIVER JETS**
Water Capacity: **1405 US Gal**
Dimensions: **151 x 90 x 53"**



WELLNESS 1301 | 1302 | 1303
Jets: **16 JETS + 1 RIVER JET** WELLNESS 1301
25 JETS + 2 RIVER JETS WELLNESS 1302
32 JETS + 3 RIVER JETS WELLNESS 1303
Water Capacity: **1321 US Gal**
Dimensions: **151 x 90 x 53"**



WELLNESS 1900 DZ
Jets: **56 JETS + 3 RIVER JETS**
Water Capacity: **1754 US Gal**
Dimensions: **229 x 88.5 x 52"**

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Wellness Spa[®]
 crafted by
Coast Spas

Image courtesy of Lior Teitler and G.S.Binovitch

JUST KEEP SWIMMING

The World's Only Infinity Edge Swim Spas

Coast Spas[®] is the world leader in Infinity Edge Hot Tubs and Swim Spas. Why look at the wall of a swim spa as you swim, wouldn't you rather gaze across the surface and take in the world around you? Only from Coast Spas[®] can you get a portable swim spa with a vanishing (*infinity*) edge. Enjoy the freedom of a barrier-free pool in your backyard - and just keep swimming.

Wellness Spa[®] Infinity Edge Swim Spas crafted by Coast Spas[®] come with powerful swim resistance River Jets, commercial-grade Hydro Cyclonic Filtration Systems[®] and buoyancy simulating Levitator Jets. Each swim spa is handcrafted to the highest quality and equipped with attachments for a swim tether, row bars and exercise resistance bands.



WELLNESS 1400 VE

Jets: **30 JETS + 3 RIVER JETS**
 Water Capacity: **1371 US Gal**
 Dimensions: **161 x 90 x 53"**



WELLNESS 1700 VE

Jets: **49 JETS + 3 RIVER JETS**
 Water Capacity: **1994 US Gal**
 Dimensions: **207 x 88.5 x 53"**

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EXERCISE & FITNESS

Strengthen Muscles in a Low Impact Environment

Our Wellness Spas are a great way to exercise and improve your health in the comfort of your own backyard. Unique features and technology provide proven benefits from the use of water resistance in various fitness routines and workouts. Wellness Spas are available in Swim Spas and Hot Tubs. Both styles of Wellness Spas have been carefully engineered to maximize the different health benefits and fitness opportunities that come from owning a Swim Spa and Hot Tub.

WELLNESS SPA® - SWIM SPAS

Swim endlessly in place against a strong water current produced by our revolutionary swim resistance systems. Quickly clip-on premium row bars and resistance bands for a full-body workout. The large swim and workout area is perfect for performing various aquatic exercises that tone and firm your body. Included massage jets soothe tired and aching muscles, ensuring that you feel great after every workout in your Wellness Spa® Swim Spa.

WELLNESS SPA® - HOT TUBS

Wellness Hot Tubs come with premium resistance bands with soft grips that clip onto the spa allowing for effective strength training in the unique environment of your spa. In addition, Wellness Spa Hot Tubs are specifically designed to maximize hydro-therapeutic benefits of a spa. Powerful pumps, premium full-body jet configurations and a host of other unique features make these spas the very best at delivering Wellness through hydrotherapy.





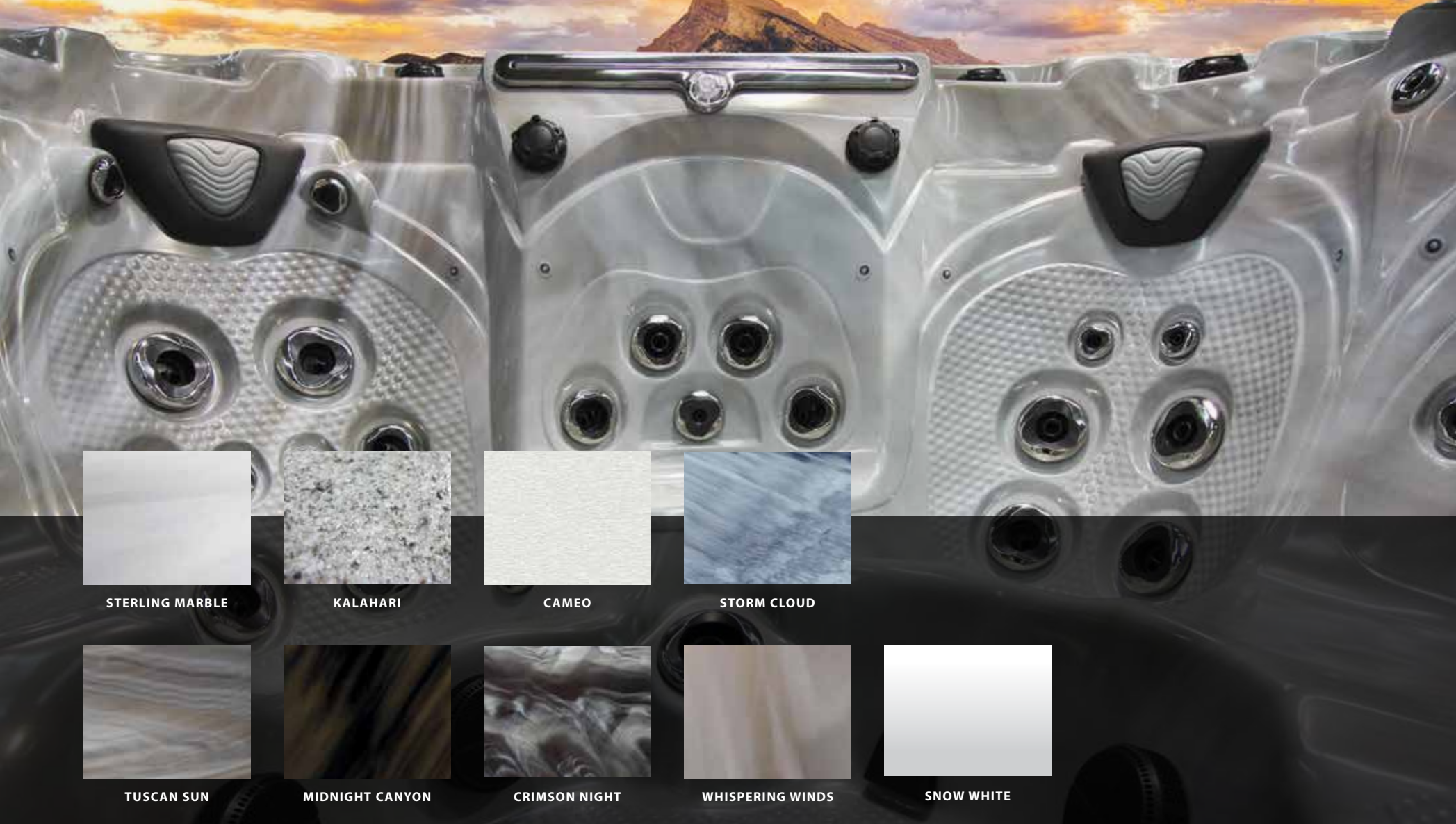
ATLAS PRO SWIM SYSTEM

Feel the Power of a Professional Swim Trainer Built to Challenge Elite Athletes

The NEW Atlas Pro Swim System has been engineered to be the most effective counter-current swim machine available on any swim spa. This powerful swim system is able to quickly move large amounts of water in an incredibly smooth manner to create the perfect environment for swimming in place. Get ready to challenge yourself and get into the best shape of your life.

Set the Pace with a True Variable Speed System

The Atlas Pro Swim System is ideal for all swimmers. You can select the level of the counter-current with the new speed control system. Easily adjustable to match your swimming level and experience. The new touchscreen control panel lets you select multiple exercise modes and access various preset selections tailored specifically to your ability and workout needs. Now everyone from new swimmers, up to and including career athletes can take advantage of this innovative system to increase their personal health and wellness.



ACRYLIC SHELL COLORS

Built to Last® a Lifetime

We offer only the finest acrylic shells available. Backed by multiple layers of Owens Corning® fiberglass and structurally enforced with angle iron, our acrylic shells are built to last® a lifetime. Our acrylic is also UV resistant and made to endure even the most extreme environments. Our premium acrylic colors have the most stunning combinations of colors and designs. Like your fingerprint or a snowflake, no two are alike. Personalize your spa with our large selection of acrylic colors.

Color swatches printed appearance may be different from actual color. Colors are subject to change and may not be available on all spa models. Please check with your local authorized Coast Spas Dealer for current details.

Canadian AAA-Grade Cedar



REDWOOD CEDAR GREY CEDAR BLACK CEDAR UNSTAINED CEDAR CLEAR SATIN CEDAR

Premium 9" Wideboard Cabinet with Carbon Fiber Corners



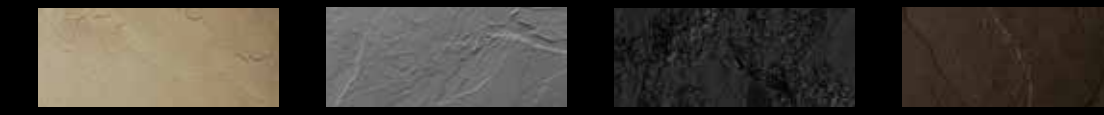
CHESTNUT SYNTHETIC GREY SYNTHETIC BLACK SYNTHETIC COASTAL SMOKE

Premium 9" Wideboard Cabinets with Matching Corners



CHESTNUT SYNTHETIC GREY SYNTHETIC BLACK SYNTHETIC COASTAL SMOKE SYNTHETIC

Natural Slate Cabinet



DESERT SAND SLATE MOUNTAIN GREY SLATE OBSIDIAN SLATE STONE BROWN SLATE



Coastal Smoke Cabinet with Lit Carbon Fiber Corners.



LIT CABINET CORNERS

Integrated exterior lights on your Slate or Wideboard Cabinet are a visually stunning addition to your Spa. When the Spa is in use, the corners will glow in the same color as your interior spa lights. At night an integrated photo sensor automatically triggers the corners to glow a soft white color. This both helps you navigate to-and-around your spa in low light conditions in addition to being aesthetically pleasing.

PREMIUM CABINET FINISHES

Made with Only the Highest Quality Materials

We offer a full choice of beautiful cabinets to add the finishing touch to your spa. Choose between our Canadian AAA-Grade Cedar, Premium 9" Wideboard Cabinets or Exclusive Natural Slate Cabinets. Include Carbon Fiber Corners, they're not only beautiful but also one of the most resilient corners available on any hot tub. All cabinets are made with the highest quality materials to preserve the beauty of your spa for years to come.

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TOUCHSCREEN CONTROLS

Everything at Your Fingertips.

The easy-to-use color touchscreen control panel features a large multilingual interface with intuitive icons and animations. The outside ring of this topside control panel lights up the same color as your spa. With the touchscreen controls you can program filtration cycles, set the spa temperature, set multiple speeds and power for pumps and jets. The Coast Spas® touchscreen controls are able to endure high temperature extremes in consistently moisture-rich environments making them extremely durable.



WORLDWIDE REMOTE CONTROL

Monitor & Control Your Spa From Anywhere.

Get remote control of your Coast Spa® via your smart-phone or tablet from anywhere in the world. All you need is an Internet connection and you can control and see exactly what your spa is doing at any time. Set and change filtration cycles right from your couch or across the globe, adjust water temperature and even toggle your lights without ever needing to physically touch your spa.





PATIO SPAS

Add Water. Plug In. Enjoy.

Patio Series Spas have everything you need to get into hot water. These premium spas are made with the same high quality craftsmanship that you find in a full sized Coast Spas® Hot Tub but are more compact to allow them to fit where our larger models won't. Just plug into your household outlet*, fill with water and start enjoying. Whether installed on your patio, inside your home or at your summer house, the simplicity of our Patio Spas allows you to get the enjoyment of a full sized spa without any of the wiring or space issues.

*North American 110V Standard Outlet



TUB-LICIOUS™

Jets: **14**
 Seats: **2 Adults**
 Water Capacity: **132 US Gal**
 Dimensions: **53.5 x 91 x 30.5"**



ARUBA

Jets: **21**
 Seats: **4 Adults**
 Water Capacity: **180 US Gal**
 Dimensions: **59.5 x 83 x 30.5"**



SEABREEZE

Jets: **21**
 Seats: **5 Adults**
 Water Capacity: **265 US Gal**
 Dimensions: **76 x 76 x 36"**



OMEGA

Jets: **21**
 Seats: **4 Adults**
 Water Capacity: **235 US Gal**
 Dimensions: **66 x 83.5 x 36"**



ALPHA

Jets: **21**
 Seats: **5-6 Adults**
 Water Capacity: **261 US Gal**
 Dimensions: **75 x 90.5 x 36"**

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NorthWind[®] Hot Tubs



7B

Jets: **25** **44**
 Seats: **7 Adults**
 Water Capacity: **330 US Gal**
 Dimensions: **83 x 83 x 36"**



7L

Jets: **25** **44**
 Seats: **6 Adults**
 Water Capacity: **330 US Gal**
 Dimensions: **83 x 83 x 36"**



8B

Jets: **44**
 Seats: **7 Adults**
 Water Capacity: **426 US Gal**
 Dimensions: **90 x 90 x 36"**



8L

Jets: **44**
 Seats: **6-7 Adults**
 Water Capacity: **426 US Gal**
 Dimensions: **90 x 90 x 36"**



NORTHWIND[®]
Perfectly Simple.

Northwind[®] Hot Tubs have modern styling, tranquil water features and powerful hydrotherapy jets. You will get the features of a high-end hot tub without the price tag. So relax, we make getting into hot water affordable and easy. The Northwind[®] Series comes in four models and includes everything you need in a hot tub. The line consists of two 7 Foot models and two larger 8 Foot models. Each size is offered with a relaxing lounge seat or roomy bench seating.

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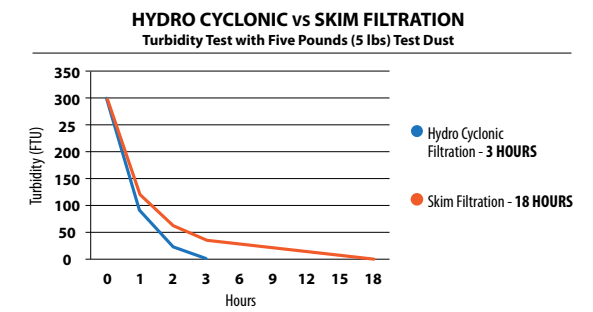


True Commercial-Grade Pressurized Filtration

In North America it is law for any commercial establishment to have a closed, pressurized filtration system on any public pool or hot tub, so why accept anything less for your family? Not only is it more efficient and faster than a skim filtration system (*found on almost all other hot tubs*) but it also removes the dirty filter media from the bathing area. Without a pressurized system once the water flow to the filter subsides, debris that was caught in the filter is free to float back up and into the spa and re-contaminate the water. To address this problem Coast Spas® developed the Hydro Cyclonic Filtration® System. This is a commercial-grade, pressurized filtration system with the filter canister completely removed from the bathing area. For the very best filtration system and the cleanest, clearest spa water make sure your spa has Hydro Cyclonic® Filtration.

Benefits of Hydro Cyclonic Filtration®

- No Dirty Filter Sitting in the Hot Tub Water with Bathers
- Captured Contaminants will Not Re-Enter the Spa Water
- 20% More Efficient than Skim Filtration Systems
- 83% Faster Than Skim Filtration Systems
- 175 sq.ft. Filter is the Largest Available in a Hot Tub



THE STRONGEST SHELL

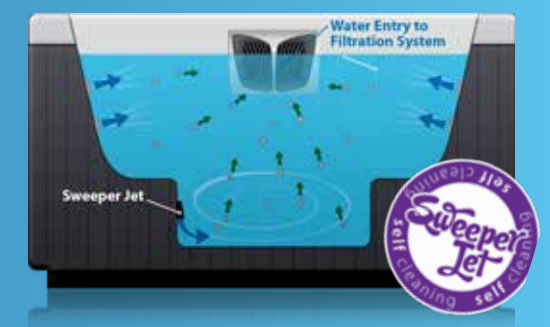
Relax. Your Spa is Built with the Strength of the Pink Panther.



Your spa starts its life as a sheet of premium acrylic and then is heated and vacuum-formed to take on the shape of a hot tub. The acrylic shell is then reinforced using high-grade Owens Corning® fiberglass. A team of specialists apply several layers of fiberglass to the shell, then use rollers to compress those layers together. Steel angle iron is then placed onto the compressed layers for additional support in specific structural areas. Additional layers of Owens Corning® fiberglass are then added (*up to 12 layers or more are typical for an average-size Coast Spas Model*) and compressed again by hand to complete the process.

SELF-CLEANING SWEEPER JET

It is inevitable that dirt, sand and other debris will find it's way into your hot tub. It can be brought in on your feet, blown in by the wind or simply fall from the trees or a structure above. Regardless of how it ended up in your hot tub, the last thing you want is for it to stay in your water. Debris will collect over time on the floor of your spa and this is where the Self Cleaning Sweeper Jet really shines. During the filtration cycle the Sweeper Jet is activated and blasts the collected dirt, sand and other debris off the floor to where it can be drawn into the filtration system.





Stainless Steel Massage Jets Engineered to Perform

Our variety of Trillium jets are the most effective hydrotherapy massage jets available. Each jet is individually adjustable and has a luxury stainless steel accent. The robust threaded style of the jet body ensures that these jets will remain firmly in place, allowing our pumps to push high volumes of water without the worry of them being dislodged.

SERIOUS MASSAGE THERAPY

Strategically Placed Jets Provide a Complete and Effective Massage

SS Cluster Jet
Steady Stationary Stream

SS Neck Jet
Shower Multi Stream

SS Gatlin® Jet
Multi Stream

SS Twin Roto Massage Jet
Rotating Dual Stream

SS Directional Jet
Single Directional Stream

WellnessSpa Impulse Jet
Vibrating Massage Jet

SS Gatlin® Jet XL
Multi Stream

SS Twin Roto Massage Jet XL
Rotating Dual Stream

SS Directional Jet XL
Single Directional Stream

SS Whirlpool/Volcano Jet XXL
Powerful Single Directional Stream

Impulse Jet XL
Vibrating Massage Jet



Each Spa Offers a Full Body Massage

Each seat in your spa has been carefully engineered to offer a unique massage experience targeting different areas of your body. Moving from seat to seat will allow you to customize your massage and address areas of tension and soreness. Sitting in every seat will provide a full body massage from your neck to your feet. The jet placement and selection has been carefully chosen to provide the most effective massage for the seat in which it resides. We take into account the size and seating position to determine just where and what jet should be placed to provide the best massage because we are extremely passionate about maximizing the therapeutic benefits of our spas.



VERSUS 24 HOUR CIRCULATION PUMPS

Many hot tubs use a circulation pump or “circ” pump that will run 24/7 to constantly circulate the water in your Spa. Circ pumps are touted as being a cost-saving feature due to their small size and low power draw. It is true that circulation pumps use less energy (0.7 amps vs 1.2 amps required for Coast Spas’ 5HP Super Flow Pump) however they are running 24 hours a day compared to only 8 hours for Coast Spas® non-circ pump filtration system, making them far less efficient.

THE COST OF CIRCULATION VS. JET PUMP FILTRATION

See the chart (right) showing energy requirements and pump specifications for both Coast Spas’ 5HP Super Flow Pump and a standard Circulation Pump.

Calculations are produced in an equal environment for each system with a set temperature of 102 degrees Fahrenheit. The energy usage and cost above does not factor in the energy required to heat the spa (for both Circ and Non-Circ Systems). Factors that can affect the energy cost (for both systems) are: Volume of spa (water capacity), set temperature, frequency of

PUMP STYLE	COAST SPAS SUPER FLOW (5HP 2 SPEED 56 FRAME PUMP)	CIRCULATION PUMP (48 FRAME)
Revolutions Per Min (HI - LOW)	3450 / 1150	1425
Electrical Voltage (Volts)	230	230
Electrical Currents (Amperage)	1.2	0.7
Power in Watts	276	161
Average Usage per Day (Hours)	8	24
Total Watts Per Day	2208	3864

HOT TUBS	NORTH AMERICAN	INTERNATIONAL
TUB-LICIOUS 14	1 X 3 BHP (1 X 1.5 HP)	1 X 3 BHP
NORTHWIND 25	1 X 5 BHP (1 X 1.5 HP)	1 X 3 BHP
NORTHWIND 44	2 X 6 BHP (2 X 4 HP)	2 X 4 BHP
PATIO 21	1 X 3 BHP (1 X 1.5 HP)	1 X 3 BHP
CLASSIC 30	1 X 6 BHP (1 X 4 HP)	1 X 5 BHP
CLASSIC 50	2 X 6 BHP (2 X 4 HP)	2 X 5 BHP
ELITE 50	2 X 6 BHP (2 X 4 HP)	2 X 5 BHP
LUXURY 56	2 X 7 BHP (2 X 5 HP)	2 X 6 BHP
LUXURY 65	N/A	3 X 6 BHP
WELLNESS 30	1 X 9 BHP (1 X 7 HP)	1 X 6 BHP
WELLNESS 50	2 X 9 BHP (2 X 7 HP)	2 X 6 BHP
WELLNESS 82	3 X 7 BHP (3 X 5 HP)	3 X 6 BHP
CASCADE CLASSIC 40	2 X 6 BHP (2 X 4 HP)	2 X 5 BHP
CASCADE ELITE 47	2 X 7 BHP (2 X 5 HP)	2 X 5 BHP
CASCADE LUXURY 61	3 X 7 BHP (3 X 5 HP)	3 X 6 BHP














SWIM SPAS	NORTH AMERICAN	INTERNATIONAL
WELLNESS 1300	2 X 4 HP VIPER PUMPS	2 X 6 BHP
WELLNESS 1301	1 X 4 HP VIPER PUMP & 1 X 4 HP PUMP	2 X 6 BHP
WELLNESS 1302	2 X 4 HP VIPER PUMPS & 1 X 4 HP PUMP	3 X 6 BHP
WELLNESS 1303	3 X 4 HP VIPER PUMPS & 1 X 4 HP PUMP	4 X 6 BHP
WELLNESS 1400 VE	2 X 4 HP VIPER PUMPS & 1 X 5 HP PUMP	3 X 6 BHP
WELLNESS 1700 VE	3 X 4 HP VIPER PUMPS & 1 X 5 HP PUMP	4 X 6 BHP
WELLNESS 1900 DZ	3 X 4 HP VIPER PUMPS & 2 X 4 HP PUMPS	5 X 6 BHP



eXtreme® Power & Efficiency



















Meet the Coast Spas eXtreme® Line of Jet Pumps. From the fan-cooled Monster Flow 7HP pump to the 1.5HP Smart Flow pump, all are designed to push the maximum allowable pressure through to our specially designed Luxury Trillium Massage Jets. During the filtration cycle, our eXtreme® pumps will run on an ultra low voltage (1.2Amps for 5HP Super Flow Pumps) and at one third the RPM (3450 high / 1150 low). This is the most efficient method of filtering the water in your spa, minimizing energy consumption and saving you money.

2018 QUICK REFERENCE GUIDE

	NORTHWIND®	TUBLICIOUS®	PATIO	CLASSIC	ELITE
HEIGHT	COMPACT PROFILE (36" HEIGHT)	LOW PROFILE	LOW PROFILE	COMPACT PROFILE (36" HEIGHT) (XL SPA PROFILE W/ CURVE UPGRADE)	XL SPA PROFILE (40" HEIGHT)
JET TYPE	EXA STAINLESS STEEL MASSAGE JETS	TRILLIUM STAINLESS STEEL MASSAGE JETS	TRILLIUM STAINLESS STEEL MASSAGE JETS	TRILLIUM STAINLESS STEEL MASSAGE JETS	TRILLIUM STAINLESS STEEL MASSAGE JETS
JET FACE					
HYDROTHERAPY JETS	25 44	14	21	30 50	50
SPA TOPSIDE CONTROL					
WORLDWIDE SPA REMOTE COMPATIBLE	N/A	N/A	N/A	N/A	WORLDWIDE SPA REMOTE COMPATIBLE
FILTRATION TYPE	SKIM FILTRATION - 50 SQ.FT. (7' MODELS) DUAL SKIM FILTRATION - 100 SQ.FT. (8' MODELS)	FILTRATION SYSTEM - 20 SQ.FT.	 HYDRO CYCLONIC FILTRATION SYSTEM* WITH 50 SQ.FT. DUAL CORE FILTER	 HYDRO CYCLONIC FILTRATION SYSTEM* WITH 50 SQ.FT. DUAL CORE FILTER	 HYDRO CYCLONIC FILTRATION SYSTEM* WITH 175 SQ.FT. DUAL CORE FILTER
SKIMMER	TELEWEIR SKIMMER SYSTEM	TELEWEIR SKIMMER SYSTEM	WALL SKIMMER SYSTEM	OVERSIZED MONSTER™ SKIMMER	STAINLESS STEEL OVERSIZED MONSTER™ SKIMMER
SWEEPER JET	N/A	N/A	N/A	N/A	SELF-CLEANING SWEEPER JET
DIVERTER CONTROL	JET-SELECT™ DIVERTER SYSTEM	JET-SELECT™ DIVERTER SYSTEM	JET-SELECT™ DIVERTER SYSTEM	JET-SELECT™ DIVERTER SYSTEM	JET-SELECT™ DIVERTER SYSTEM
AIR CONTROL	JET-AIR MIXTURE CONTROLS	JET-AIR MIXTURE CONTROLS	JET-AIR MIXTURE CONTROLS	JET-AIR MIXTURE CONTROLS	JET-AIR MIXTURE CONTROLS
VOLCANO JET W/ DEDICATED HAND CONTROL	N/A	N/A	WHIRLPOOL JET W/ DEDICATED CONTROL	VOLCANO JET W/ DEDICATED CONTROL	VOLCANO JET W/ DEDICATED CONTROL
WATERFALL/LAMINARS	STREAMING WATER ROPES - LAMINARS	7" BLADE ADJUSTABLE WATERFALL	SHEER DESCENT WATERFALL (ALPHA ONLY)	STREAMING WATER ROPES - LAMINARS (N/A OMEGA) EXCLUSIVE 24" WATERFALL (ONLY WITH CURVE UPGRADE)	STREAMING WATER ROPES - LAMINARS (N/A OMEGA) EXCLUSIVE 24" WATERFALL (ONLY WITH CURVE UPGRADE)
SAFETY LIGHT	3" UNDERWATER SAFETY LIGHT	3" UNDERWATER SAFETY LIGHT	3" UNDERWATER SAFETY LIGHT	3" UNDERWATER SAFETY LIGHT	3" UNDERWATER SAFETY LIGHT
CABINET TYPE	NORTHWIND® MAINTENANCE-FREE SYNTHETIC CABINET	NO CABINET	VERTICAL SYNTHETIC CABINET	VERTICAL SYNTHETIC CABINET CANADIAN AAA-GRADE CEDAR	VERTICAL SYNTHETIC CABINET CANADIAN AAA-GRADE CEDAR
BOTTOM PROTECTION	PROTECTIVE GROUND-SHIELD BARRIER	THE COAST GUARD SYSTEM® - HARDENED GROUND SHIELD BARRIER	PROTECTIVE GROUND-SHIELD BARRIER (COAST GUARD SYSTEM® STND ON SEABREEZE)	PROTECTIVE GROUND-SHIELD BARRIER	THE COAST GUARD SYSTEM® - HARDENED GROUND SHIELD BARRIER

For current model information please visit your local Coast Spas® Dealer. Features, options and specifications may vary or change without notice. Please read our disclaimer on the back cover of this brochure.

2018 QUICK REFERENCE GUIDE

	LUXURY	WELLNESS SPA® HOT TUBS	CASCADE			WELLNESS SPA® SWIM SPAS
			CLASSIC	ELITE	LUXURY	
	XL SPA PROFILE (40" HEIGHT)	XL SPA PROFILE (40.25" AT FRONT & 47" AT THE BACK)	XL SPA PROFILE (40.25" AT FRONT & 47" AT THE BACK)	XL SPA PROFILE (40.25" AT FRONT & 47" AT THE BACK)	XL SPA PROFILE (40.25" AT FRONT & 47" AT THE BACK)	STANDARD
	TRILLIUM STAINLESS STEEL MASSAGE JETS	TRILLIUM STAINLESS STEEL MASSAGE JETS	TRILLIUM STAINLESS STEEL MASSAGE JETS	TRILLIUM STAINLESS STEEL MASSAGE JETS	TRILLIUM STAINLESS STEEL MASSAGE JETS	TRILLIUM STAINLESS STEEL MASSAGE JETS
						
	56 65 (N/A in North America)	30 50 82	40	47	61	VARIOUS
						
	WORLDWIDE SPA REMOTE COMPATIBLE	WORLDWIDE SPA REMOTE COMPATIBLE	N/A	WORLDWIDE SPA REMOTE COMPATIBLE	WORLDWIDE SPA REMOTE COMPATIBLE	WORLDWIDE SPA REMOTE COMPATIBLE
	 HYDRO CYCLONIC FILTRATION SYSTEM* WITH 175 SQ.FT. DUAL CORE FILTER	 HYDRO CYCLONIC FILTRATION SYSTEM* WITH 175 SQ.FT. DUAL CORE FILTER	 HYDRO CYCLONIC FILTRATION SYSTEM* WITH 50 SQ.FT. DUAL CORE FILTER	 HYDRO CYCLONIC FILTRATION SYSTEM* WITH 175 SQ.FT. DUAL CORE FILTER	 HYDRO CYCLONIC FILTRATION SYSTEM* WITH 175 SQ.FT. DUAL CORE FILTER	 HYDRO CYCLONIC FILTRATION SYSTEM* WITH 175 SQ.FT. DUAL CORE FILTER (N/A ON WELLNESS 1900 DZ) *
	STAINLESS STEEL OVERSIZED MONSTER™ SKIMMER	STAINLESS STEEL OVERSIZED MONSTER™ SKIMMER	INFINITY EDGE SKIM SYSTEM - LARGEST SKIM SURFACE AVAILABLE	INFINITY EDGE SKIM SYSTEM - LARGEST SKIM SURFACE AVAILABLE	INFINITY EDGE SKIM SYSTEM - LARGEST SKIM SURFACE AVAILABLE	STAINLESS STEEL OVERSIZED MONSTER™ SKIMMER *
	SELF-CLEANING SWEEPER JET	SELF-CLEANING SWEEPER JET (ONLY 2 PUMP SYSTEMS)	SELF-CLEANING SWEEPER JET	SELF-CLEANING SWEEPER JET	SELF-CLEANING SWEEPER JET	NO
	EXTREME® XL WATER DIVERTERS	EXTREME® XL WATER DIVERTERS	JET-SELECT™ DIVERTER SYSTEM	EXTREME® XL WATER DIVERTERS	EXTREME® XL WATER DIVERTERS	EXTREME® XL WATER DIVERTERS
	AIR TOGGLE SWITCHES	AIR TOGGLE SWITCHES	JET-AIR MIXTURE CONTROLS	AIR TOGGLE SWITCHES	AIR TOGGLE SWITCHES	AIR TOGGLE SWITCHES
	VOLCANO JET W/ DEDICATED CONTROL	VOLCANO JET W/ DEDICATED CONTROL	VOLCANO JET W/ DEDICATED CONTROL	VOLCANO JET W/ DEDICATED CONTROL	VOLCANO JET W/ DEDICATED CONTROL	VOLCANO JET W/ DEDICATED CONTROL
	STREAMING WATER ROPES - LAMINARS EXCLUSIVE 24" WATERFALL (ONLY WITH CURVE UPGRADE)	STREAMING WATER ROPES - LAMINARS EXCLUSIVE 24" WATERFALL	STREAMING WATER ROPES - LAMINARS EXCLUSIVE 24" WATERFALL	STREAMING WATER ROPES - LAMINARS EXCLUSIVE 24" WATERFALL	STREAMING WATER ROPES - LAMINARS EXCLUSIVE 24" WATERFALL	STREAMING WATER ROPES - LAMINARS (MODEL DEPENDENT)
	5" UNDERWATER SAFETY LIGHT	7" STAINLESS STEEL FROSTED LIGHT DOME	3" UNDERWATER SAFETY LIGHT	5" UNDERWATER SAFETY LIGHT	7" STAINLESS STEEL FROSTED LIGHT DOME	5" UNDERWATER SAFETY LIGHT 7" STAINLESS STEEL FROSTED LIGHT DOME
	PREMIUM 9" WIDEBOARD SYNTHETIC CABINET W/ ECOAIR VENTS CANADIAN AAA-GRADE CEDAR	PREMIUM 9" WIDEBOARD SYNTHETIC CABINET W/ ECOAIR VENTS CANADIAN AAA-GRADE CEDAR	CANADIAN AAA-GRADE CEDAR VERTICAL SYNTHETIC CABINET	CANADIAN AAA-GRADE CEDAR PREMIUM 9" WIDEBOARD SYNTHETIC CABINET W/ ECOAIR VENTS	CANADIAN AAA-GRADE CEDAR PREMIUM 9" WIDEBOARD SYNTHETIC CABINET W/ ECOAIR VENTS	CANADIAN AAA-GRADE CEDAR PREMIUM 9" WIDEBOARD SYNTHETIC CABINET W/ ECOAIR VENTS
	THE COAST GUARD SYSTEM® - HARDENED GROUND SHIELD BARRIER	THE COAST GUARD SYSTEM® - HARDENED GROUND SHIELD BARRIER	PROTECTIVE GROUND-SHIELD BARRIER	THE COAST GUARD SYSTEM® - HARDENED GROUND SHIELD BARRIER	THE COAST GUARD SYSTEM® - HARDENED GROUND SHIELD BARRIER	PROTECTIVE GROUND-SHIELD BARRIER

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* Some models will feature different standard and optional features. Please check with your Coast Spas Dealership for specific model information.



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